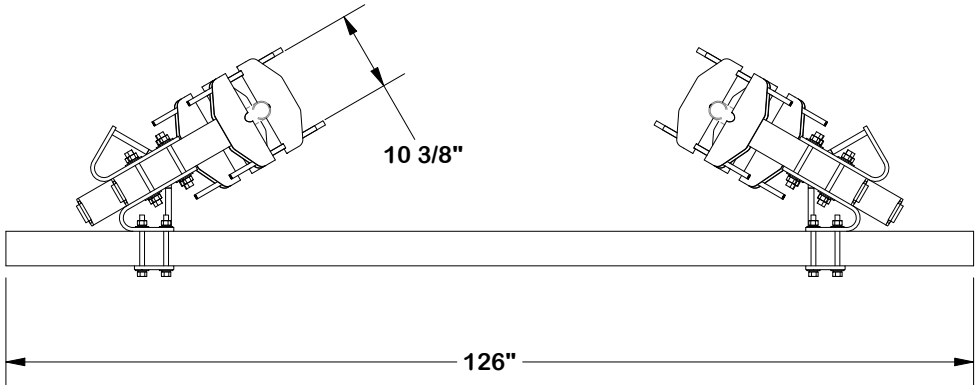


VARIABLE FACE PIPE						
ASSEMBLY "A"	PART NUMBER "B"	PART DESCRIPTION	LENGTH "C"	UNIT WEIGHT "D"	NET WEIGHT "E"	TOTAL KIT WEIGHT
FACE-ASY1-4126	P4126	4.5" OD X 126" LONG SCH 40 GALV. PIPE	126"	113.56	227.12	754.77
FACE-ASY1-3126	P3126	3.5" OD X 126" LONG SCH 40 GALV. PIPE	126"	79.74	159.48	687.10
FACE-ASY1-30126	P30126	2.875" OD X 126" LONG SCH 40 GALV. PIPE	126"	64.63	129.26	656.89
FACE-ASY1-NP	---	NO PIPE INCLUDED - ORDER SEPARATELY	---	---	---	527.64



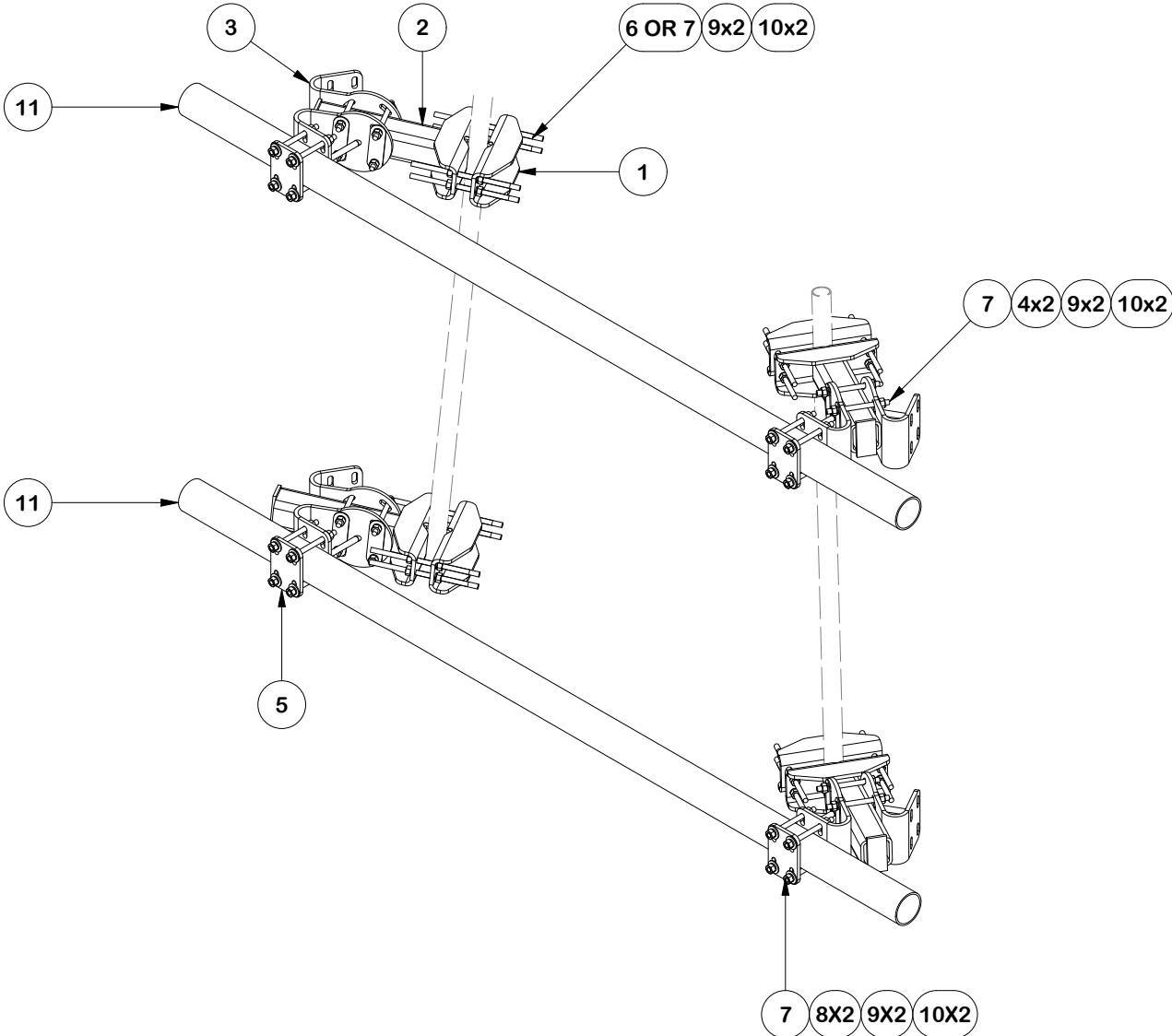
ROUND LEG SIZES
1-1/2' TO 9-1/2' DIA.

ANGLE LEG SIZES
3" TO 6"

(VARIES)

TAPER NOTE:
THE MAXIMUM TAPER ADJUSTMENT IS 8° BASED UPON
60" SPACING OF ADJUSTABLE MOUNTING BRACKETS.

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-FACE-BP	BENT PLATE FOR X-HDCAMTBW	13.000 in	18.08	72.30
2	4	X-FACE-TW	TUBE WELDMENT		48.02	192.07
3	8	X-FACE-TA	TAPER ADJUSTMENT WELDMENT		20.84	166.70
4	16	X-FACE-SB	SPACER BRACKET	6.750 in	0.45	7.16
5	4	X-FACE-CP	CONNECTION PLATE	12.000 in	4.53	18.11
6	16	G58R-14	5/8" x 14" THREADED ROD (HDG.)		1.22	19.51
7	48	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	33.45
8	32	G58FW	5/8" HDG USS FLATWASHER	.122	0.07	2.25
9	96	G58LW	5/8" HDG LOCKWASHER		0.03	2.50
10	96	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	12.47
11	2	"B"	SEE TABLE FOR VARIABLE FACE PIPE	"C"	"D"	"E"



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

SINGLE SECTOR FACE MOUNT KIT

CPD NO.

SP1

DRAWN BY

CMFL 12/30/2020

ENG. APPROVAL

CLASS

87

SUB

02

DRAWING USAGE

SHOP

CHECKED BY



A valmont COMPANY

Engineering
Support Team:
1-888-753-7446

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX
Tampa, FL

PART NO.

"A"

DWG. NO.

FACE-ASY1-XXX